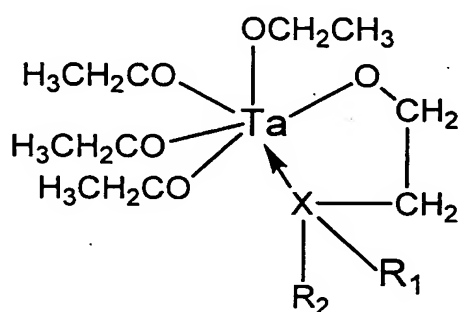


**SEMICONDUCTOR CAPACITORS HAVING TANTALUM OXIDE LAYERS
AND METHODS FOR MANUFACTURING THE SAME**

Abstract of the Disclosure

Semiconductor capacitors comprise first electrodes, second electrodes,
and tantalum oxide layers positioned between the first electrodes and the
second electrodes. The tantalum oxide layers are formed by depositing at
5 least one precursor and ozone gas, the at least one precursor represented by
the formula:



10 wherein X is selected from the group consisting of nitrogen, sulfur,
oxygen, and a carbonyl group; and
R₁ and R₂ are independently alkyl.